

**Amendments To The Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (CURRENTLY AMENDED) A compliance device comprising:  
a housing;  
a support block coupled to said housing and movable relative to said housing along a linear axis; and  
a tool holder coupled to said support block and rotatable relative to said support block about a rotational axis;  
a first biasing assembly urging said tool holder toward a linearly centered position; and  
a second biasing assembly urging said tool holder to a rotationally centered position.
2. (ORIGINAL) The compliance device of claim 1 wherein said rotational axis is substantially perpendicular to said linear axis.
3. (ORIGINAL) The compliance device of claim 1 further including a linear slide coupling said support block to said housing, said linear slide having a first member fixed to said housing and a second member fixed to said support block, said second member being linearly movable relative to said first member.
4. (CURRENTLY AMENDED) The compliance device of claim 3 ~~further including~~  
a wherein said first biasing assembly is coupled to said housing, and operably ~~engaging~~ engages

said support block and said housing, said first biasing assembly ~~and~~ urging said support block toward a linearly centered position.

5. (CURRENTLY AMENDED) The compliance device of claim 4 ~~further including~~ a wherein said second biasing assembly is coupled to said housing and operably ~~engaging~~ engages said tool holder to urge said tool holder toward a rotationally centered position.

6. (ORIGINAL) The compliance device of claim 5 wherein said second biasing assembly further includes adjustable stops to limit rotation of said tool holder about said rotational axis.

7. (ORIGINAL) The compliance device of claim 6 wherein second biasing assembly further includes first and second dowels fixed to rotate with said tool holder and biasing elements operably engaging said first dowel to urge said tool holder toward the rotationally centered position, and wherein said adjustable stops engage said second dowel to limit rotation of said tool holder about said rotational axis.

8. (ORIGINAL) The compliance device of claim 7 wherein said biasing elements are spring plungers.

9. (ORIGINAL) The compliance device of claim 8 wherein said adjustable stops are set screws.

10. (CURRENTLY AMENDED) A trimming assembly for trimming flash from a workpiece, comprising:

a positioning mechanism; ~~and~~

a compliance device coupled to said positioning mechanism, said compliance device including a housing, a support block coupled to said housing and movable relative to said housing along a linear axis; ~~and;~~

a first biasing assembly urging said support block toward a linearly centered position;

a tool holder coupled to said support block and rotatable relative to said support block about a rotational axis; and

a second biasing assembly urging said tool holder to a rotationally centered position.

11. (ORIGINAL) The trimming assembly of claim 10 wherein said rotational axis is substantially perpendicular to said linear axis.

12. (ORIGINAL) The trimming assembly of claim 10 further including a linear slide coupling said support block to said housing, said linear slide having a first member fixed to said housing and a second member fixed to said support block, said second member being linearly movable relative to said first member.

13. (CURRENTLY AMENDED) The trimming assembly of claim 12 wherein ~~further including a first biasing assembly and a second biasing assembly;~~ said first biasing assembly is coupled to said housing, and operably ~~engaging~~ engages said support block and said housing, and ~~urging~~ urges said support block toward a linearly centered position, said second

biasing assembly coupled to said housing and operably engaging said tool holder to urge said tool holder into a rotationally centered position.

14. (ORIGINAL) The trimming assembly of claim 13 wherein second biasing assembly further includes first and second dowels fixed to rotate with said tool holder, biasing elements operably engaging said first dowel to urge said tool holder toward the rotationally centered position, and adjustable stops operably engaging said second dowel to limit rotation of said tool holder about said rotational axis, wherein said first dowel is spaced from and aligned with said second dowel.

15. (CURRENTLY AMENDED) The A trimming assembly of claim 12 wherein said positioning assembly for trimming flash from a workpiece, comprising:

a compliance device including a housing, a support block coupled to said housing and movable relative to said housing along a linear axis;

a positioning mechanism coupled to said compliance device and wherein said positioning mechanism is controllable to position said compliance device such that said linear axis is maintained substantially perpendicular to the a flash line of the workpiece during operation; and

a tool holder coupled to said support block and rotatable relative to said support block about a rotational axis.

16. (NEW) The compliance device of claim 1 wherein said second biasing assembly limits the rotation of said tool holder about said rotational axis.

17. (NEW) The compliance device of claim 1 wherein said housing includes a cover having an elongated linear slot and wherein said tool holder is disposed within said linear slot for movement along said linear axis.

18. (NEW) The compliance device of claim 1 wherein said second biasing assembly includes set screws to adjust the limit of the tool holder's angle of rotation about said rotational axis.

19. (NEW) A trimming assembly for trimming flash from a workpiece, comprising:

a positioning mechanism; and

a compliance device coupled to said positioning mechanism, said compliance device including a housing, a support block coupled to said housing and movable relative to said housing along a linear axis;

a tool holder coupled to said support block and rotatable relative to said support block about a rotational axis and wherein rotation about the rotational axis is completely mechanical.